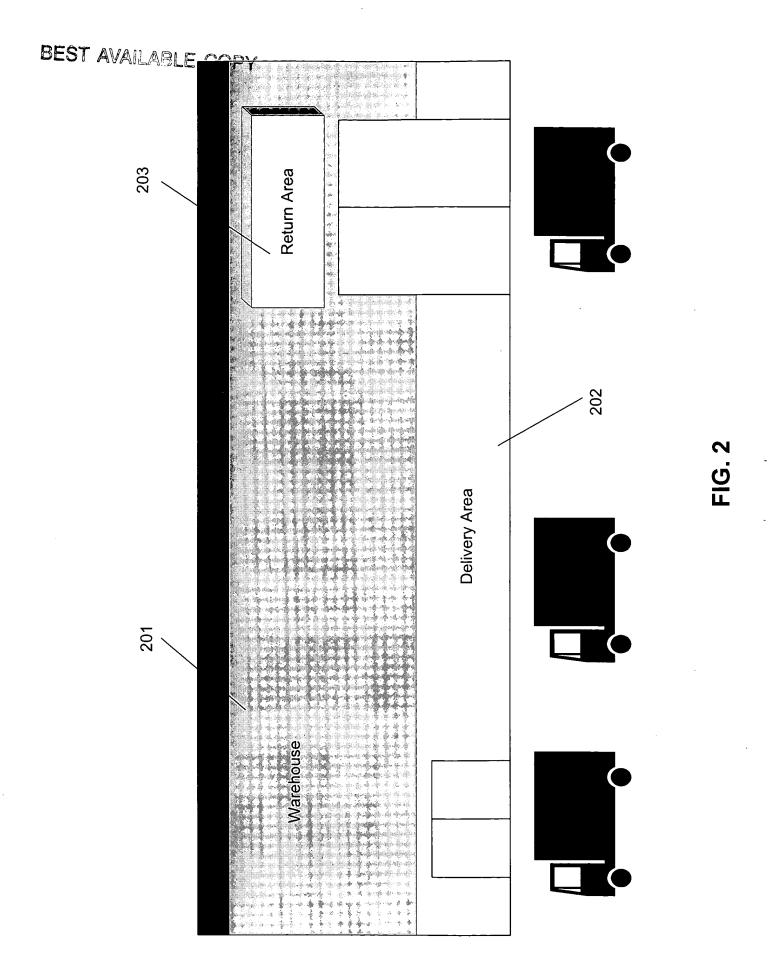


FIG. 1



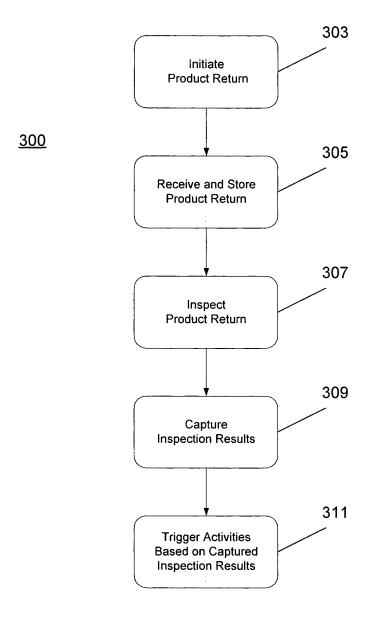
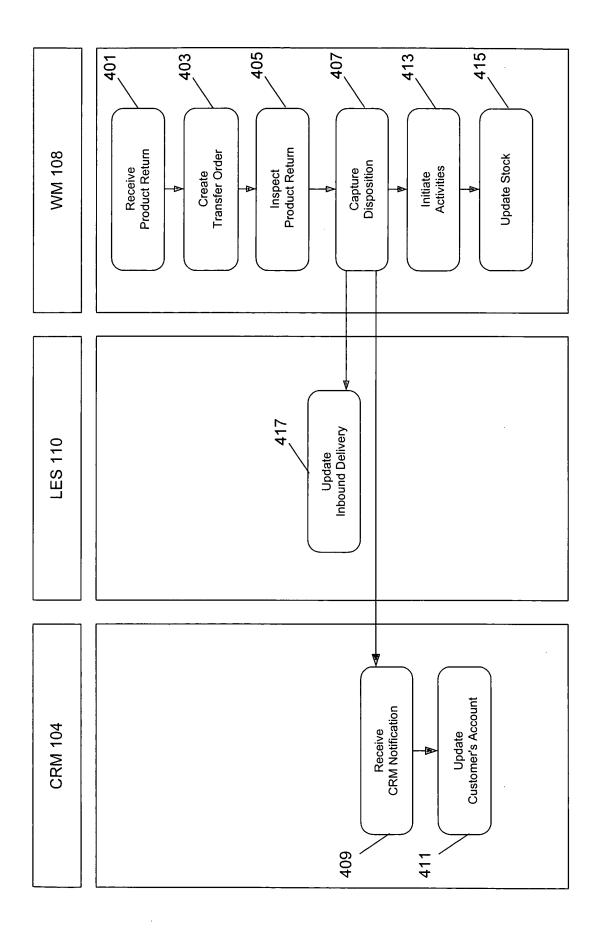
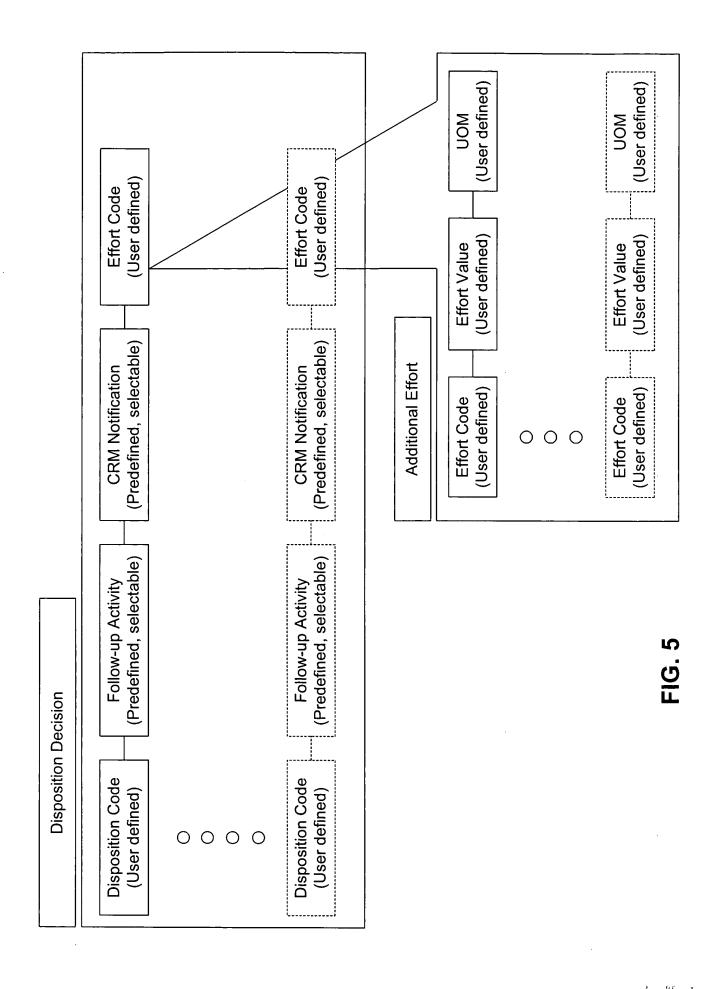


FIG. 3





Disposition code	Disposition code Follow-up activity CRM-notification Effort code	CRM-notification	Effort code
1001	Put away	poob	00
1002	Scrap	poob	00
2001	Rework	partially good	02
Contract of the second			
3001	Scrap	bad	10
3002	Reject to customer bad	bad	15
を ま と ** *******************************			

FIG. 6

Effort value UOM	1 hour	2 hours	3 hours	4 hours		100	110 \$	120 \$	150 \$
Effort code	3. 10.	02	03	0.4	•	10	<u> </u>	12	15

FIG. 7